

Document / Drawing Review Status

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Proceed, no exception taken

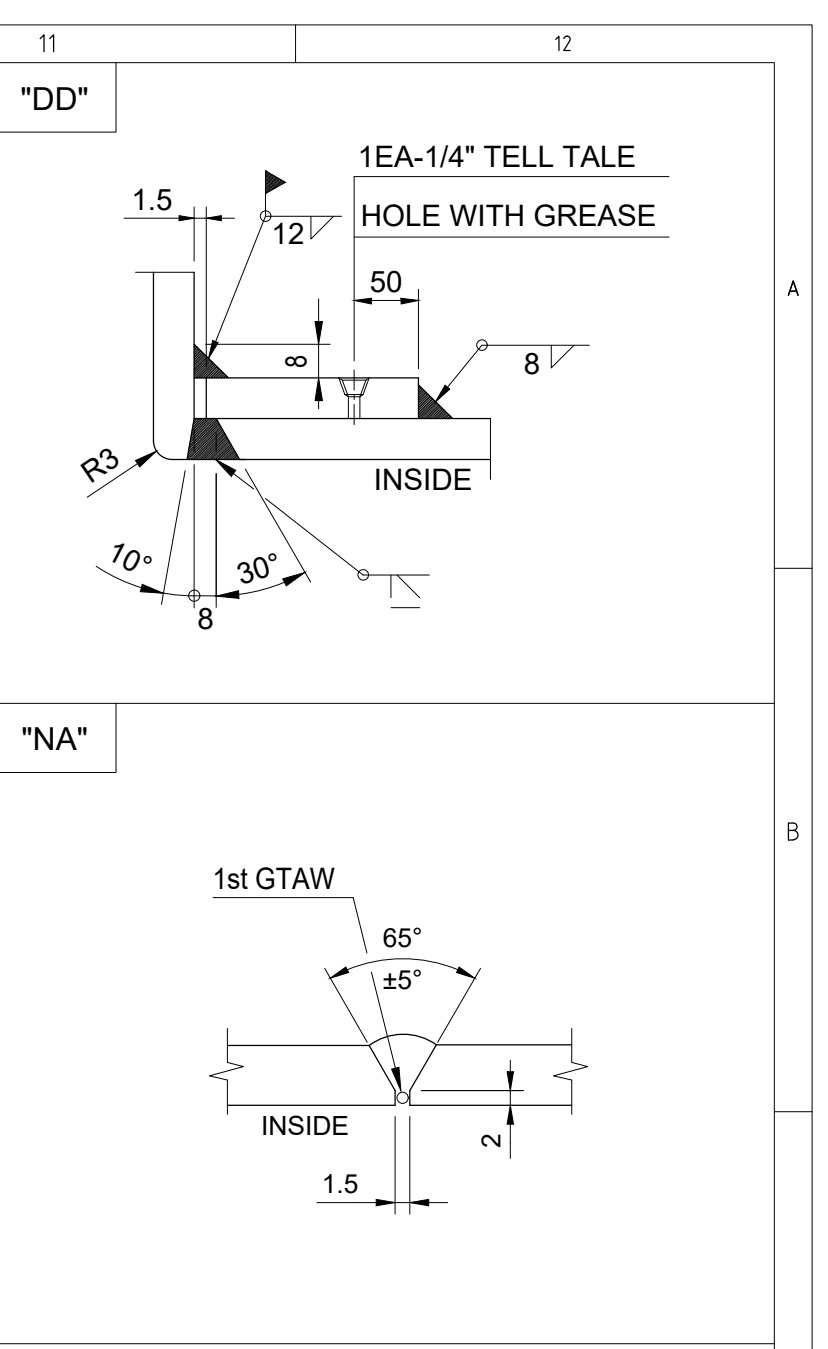
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Proceed subject to incorporation of changes indicated. Revise & Re-Submit☐☐

IMPORTANT

Acceptance with or without comments of vendor's drawing or documents shall not relieve the vendor from complying with all terms, conditions, codes, standard & requirements of order & specification. Re-submit when a revision is made to the drawing or document by the manufacture or by sub-sequent.

Sign: By: Date:



NOTE :

1. ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED.

2. GASKET MATERIAL :

A) SPESIAL FLANGE : NON ASBESTOS (I5)

3. ALL FILLET WELDS SHALL BE SUBJECTED TO NON-DESTRUCTIVE TESTING (NDT) USING LIQUID PENETRANT TESTING (PT) IN ACCORDANCE WITH APPLICABLE STANDARDS.

3		HOOK	ASTM A36	2			t6	
	-14	NIPPLE GREASE	ASTM A36	4			1/8" BSP STRAIGHT	
	-13	COUPLING	ASTM A36	2			1/8" BSP HALF COUPLING	
	-12	HEX. BOLT/2N (FULL THREAD)	A36	2			M20x90L	
	-11	HANGER LUG	ASTM A36	4			t6	
	-10	HANGER PLATE	ASTM A36	2			t10	
	-9	WASHER	ASTM A36	2			t4.5xI.D22xO.D50	
	-8	NUT	A194 Gr.2H	4			M20	
	-7	HANGER ROD	ASTM A36	2			M20x270L	
	-6	MOUNTING RING	ASTM A36	2			t10	
	-5	END PLATE	ASTM A36	4			t6	
	-4	SUPPORT PLATE	ASTM A36	2			t32	
	-3	HINGE RING	ASTM A36	2			t10	
	-2	PIPE SLEEVE	ASTM A53 Gr.B	2			2-1/2" SCH.40	
	-1d	PIPE DAVIT	ASTM A53 Gr.B	2			2" SCH.80	
	-1c	PIPE DAVIT	ASTM A53 Gr.B	2			2" SCH.80	
	-1b	ELBOW DAVIT	A234 Gr.WPB	2			2" SCH.80	
	2	-1a	PIPE DAVIT	ASTM A53 Gr.B	2			2" SCH.80
		-7	HANDLE	ASTM A36	4			RB Ø16
-6		STUD BOLT/2H.N	A193 Gr.B7 / A194 Gr.2H	56			U3/4"-10UNCx110L	
-5		GASKET	NOTE 2	2			I5 B	
-4		COVER PLATE	ASTM A36	2			t19 (USED t20)	
-3		REINF. PAD	ASTM A36	2			t12	
-2		NOZZLE NECK	ASTM A36	2			t8	
1		-1	PLATE FLANGE	ASTM A36	2			t16 (USED t18)
ITEM NO.		NAME OF PART	MATERIAL	Q'TY	CONST.&2YEARS COMM. OPER. SPARE	UNIT (EA)	REMARKS	
PART CODE								

(1) SET TO BE MANUFACTURED

REV	DATE	DESCRIPTION	DRN	CKD	DESIGN ENG	LEAD ENG	PROJ APP	CLIENT APP'D
B	04/05/26	ISSUED FOR APPROVAL	INK	HER	DS	HK	MS	-
A	06/04/26	ISSUED FOR APPROVAL	INK	HER	DS	HK	MS	-



NAME	DATE
INKO	26/02/26
CHECKED	-
DESIGN ENG	-
LEAD ENG	-
PROJ APP'D	-
CLIENT	-



L2, 38 RICHARDSON ST WEST PERTH, WESTERN AUSTRALIA 6005
+61 8 9432 0100
www.comoeng.com.au

TITLE
BOBOYO 2000 TPD EXPANSION PROJECT
FILTER PRESS AREA
TAILING THICKENER OVERFLOW TANK (4840-TK-120)
DETAIL OF SHELL MANHOLE

CLIENT NUM	PROJ NUM	MARK NUM	DRG NUM	REV
HN2-V-PT006108-4840-STR-DWG-104	E2602	-	E2602-4840-DWG-104	B